



Supergen



Autumn Assembly

University of Oxford

Thursday 29 September 2022

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Multi Energy Vector Demonstration Project Feasibility Study: **Decarbonising Shipping Utilising Renewable Hydrogen**

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Project Background

- Supergen Cross-Hub 'Seedcorn' funding.
- Project Aims:
 - 'to assess the feasibility constructing a UK based demo of utilizing green hydrogen-based fuels to power industrial shipping activities.'
 - Can this be done using curtailed OSW power.
- Funding of 20K: limited RA time, student placements.



Supergen ORE Annual Assembly 2022





Sector Reviews

Green Hydrogen Production:

| Fuel | Hydrogen | | | Ammonia | Methanol | Synthetic methane |
|--|--|---|--|---|--|--|
| Synthesis method | Alkaline electrolyser | PEM electrolyser | Solid oxide electrolyser | Low-carbon Haber-Bosch | Hydrogenation | Methanation |
| Feedstock | H ₂ O, KOH, Ni cat. ⁴ | H ₂ O, polymer membrane, Pt/ Ir cat. ^{4,18} | H ₂ O, ceramic cell membrane ⁴ | Green H ₂ , N ₂ , metal cat. ^{3, 23} | Green H ₂ , CO ₂ , metal cat. ⁴ | Green H ₂ , CO/CO ₂ ⁴ |
| Energy demand | 50-73 MWh/t ⁴ | 47-73 MWh/t ⁴ | 37 MWh/t ⁴ | 12.5 MWh/t ⁴ | 11.02 MWh/t ⁴ | 26.9 MWh/t ⁴ |
| Efficiency | 60-70% ³ | 65-80% ³ | 60-65% ³ | 55-60% ²³ | - | - |
| TRL | 7-9 ⁴ | 7-8 ⁴ | 6-7 ⁴ | 7 ⁴ | 7 ⁴ | 6-7 ⁴ |
| Storage | Liquified below -250°C ⁷ / compressed up to 800 bar ²⁹ | | | Liquified at 80 bar or -33°C ⁸ | Liquid at ambient T and p ⁷ | Liquified at -162°C (prior purification) ⁴ |
| Carbon footprint | 0.56 tCO ₂ eq/tH ₂ ⁴ | | | 0.12 tCO ₂ eq/tNH ₃ ⁴ | -0.67 tCO ₂ /tCH ₃ OH ⁴ | -1.31 tCO ₂ /tCH ₄ ⁴ |
| Good interaction with renewable energy | No ¹⁷ | Yes ¹² | No ¹² | Yes ²³ | Yes, with a H ₂ storage unit ⁴ | Yes ⁴ |
| Cost | 650-1200 €/kW ⁴ | 1,000 €/kW ⁴ | 1,000 – 2,000 €/kW ⁴ | 735-800 €/t ⁴ | 400-600 €/t ⁴ | 2000-3500 €/t ⁴ |

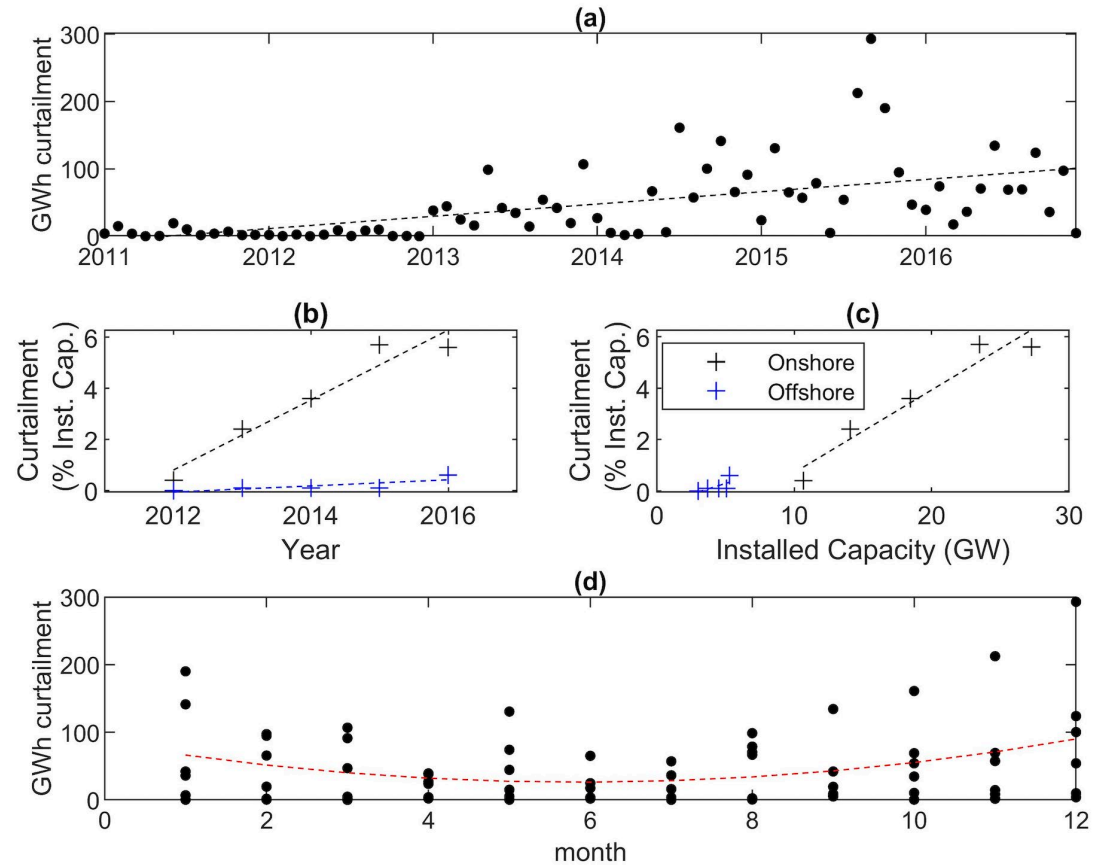
Green Hydrogen Utility:

| Technology | TRL | Fuel Type | Fuel Volumetric Energy Density [GJ/Nm ³] | Power and Propulsion Technology | Auxiliary Technologies | Fuel to Power efficiency % | On board Volumetric requirements m ³ * | CO ₂ Emissions kgCO ₂ /G | NOx Emissions % of HFO | SOx Emissions % of HFO |
|---------------------------------------|--------------------------|-----------------------------|--|---------------------------------|----------------------------------|----------------------------|---|--|------------------------|------------------------|
| Current technology | 9 | Heavy fuel oil | 35 ⁽²⁾ | Combustion | Scrubbers | | 1,000 ⁽²⁾ | | 100% | 100% |
| Hydrogen AFC | | Hydrogen liquefied - 253°C | 8.5 ⁽²⁾ | | Insulation, cryogenic storage | 50-60 ⁽⁵⁾ | 4,117 ⁽²⁾ | | Not avoided | 0% |
| Hydrogen PEMFC | | Hydrogen liquefied - 253°C | 8.5 ⁽²⁾ | | Insulation, cryogenic storage | 50-60 ⁽⁵⁾ | | | | 0% |
| Two stroke Hydrogen combustion engine | 6 | Hydrogen compressed 700 bar | 7.5 ⁽²⁾ | Internal Combustion engine | | | 4,667 ⁽²⁾ | | 0% | 0% |
| Hydrogen Gas Turbine | 6 ⁽⁴⁾ | Hydrogen compressed 700 bar | 7.5 ⁽²⁾ | Gas Turbine | | | | | 0% | 0% |
| Two stroke Ammonia combustion engine | 5 | Ammonia at 10 bar | 12.7 ⁽²⁾ | Internal Combustion engine | | 85 ⁽⁵⁾ | 2,755 ⁽²⁾ | 5% | | 5-10% |
| Ammonia SOFC | 6/7 ² | Ammonia at -34°C | 12.7 ⁽²⁾ | SOFC | | | | | | 0% |
| four stroke Otto-cycle engine | 9 ⁽⁶⁾ | Methanol | 15.8 ⁽¹⁾ | four stroke Otto-cycle engine | | | | 90% of HFO? | ~40% ⁽⁶⁾ | 10% ⁽⁶⁾ |
| Two stroke dual fuel engine | 8/9 - Commercially ready | Methanol | 15.8 ⁽¹⁾ | Two stroke diesel engine | EGR or SCR systems to reduce NOx | | 2,215 ⁽²⁾ | 90% of HFO? | ~70% | 0% |
| Two stroke LNG combustion engine | 8 | Hydrocarbon mainly methane | 118% MJ/kg 43%kg/m ³ Of HFO | Combustion | | | ~2 times HFO | 26% of HFO? | 70-80% | 1-10% |



Modelling Green H₂ Production for Bulk Liquid Shipping

- Using curtailed OSW wind power to produce green hydrogen – how far can a LNG tanker travel?
- Test case: LNG Tanker energy consumption: 1.89 km/MWh [1].
- We consider, hydrogen combustion at 40% and Fuel Cells at 55 %, efficiency.





Modelling Green H₂ Production for Bulk Liquid Shipping

Model Overview

Model Length: 1 year; Model Resolution: 10 min

Wind Data: Weibull Sampling

Turbine Rating – 3.6 MW (SWT 3.6) Cp – 0.35;

No Columns 5; No. Rows 5

Turbine Modelling – Power Curve

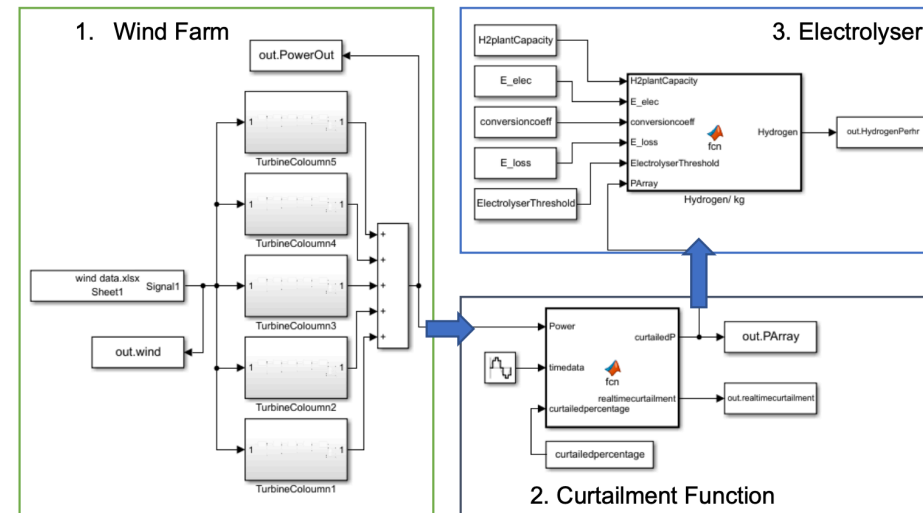
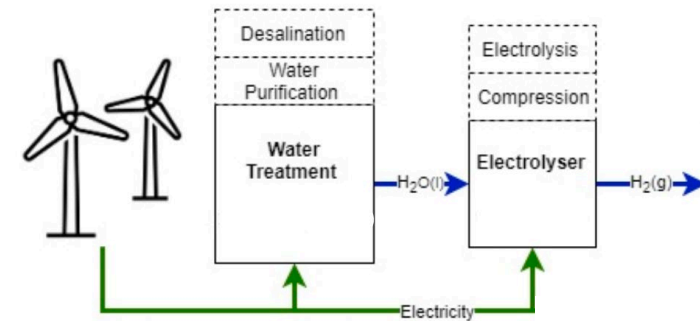
Downtime Modelling – Average down time [2]

Wake Modelling - Park Wake model [3]

Hydrogen Modelling – PEM Electrolyser adapted from [4]

$$m_{H_2} = \frac{E_{curt}}{\frac{E_{elec}}{\eta} + E_{Osm} + E_{Comp}}$$

Curtailment Modelling – Based on Balancing Mechanism data (Elexon) [4]





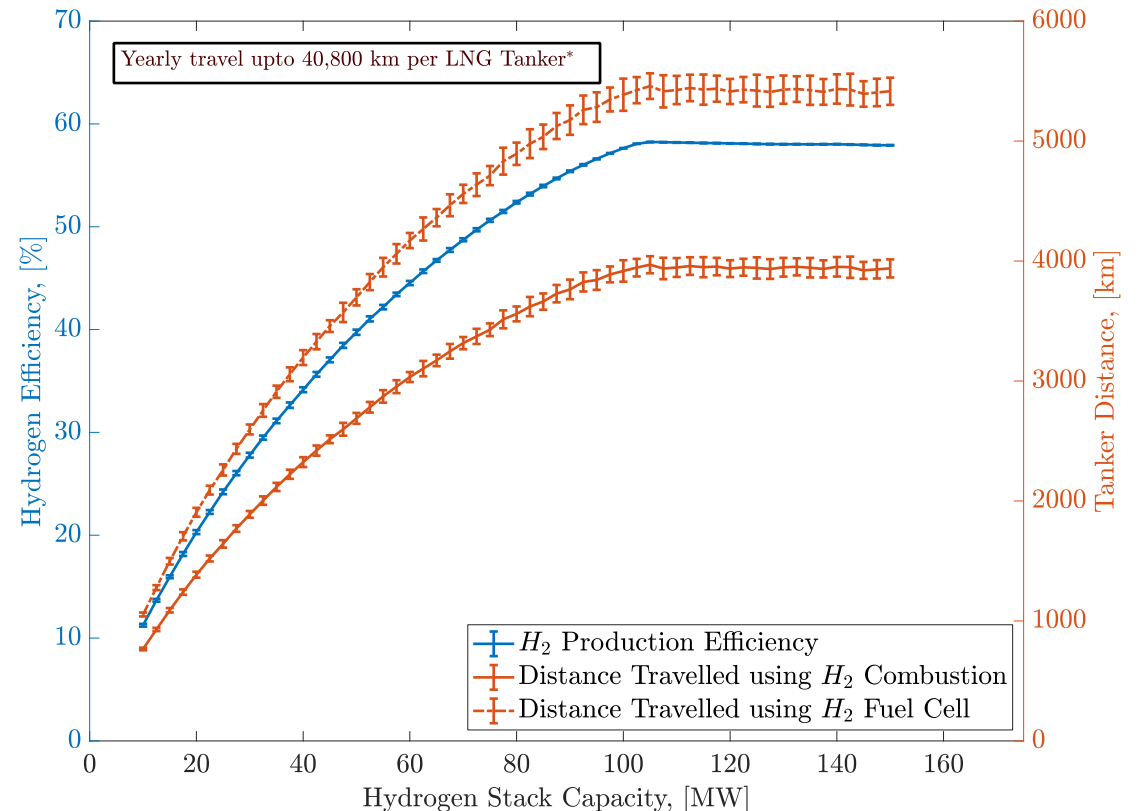
Modelling Green H₂ Production for Bulk Liquid Shipping

Conclusions

- Curtailment based demo is seems unfeasible
- Curtailment rates growing in both offshore and onshore contexts.
- For the ~100 MW array, max distance travelled by LNG tanker is ~4,000km at 8% curtailment rate.

Analysis shows high sensitivity to installed electrolyser capacity, curtailment rate and kWh/kg of hydrogen.

| Curtailment /% | Compressed H ₂ /tonnes per year | Hydrogen Energy /MWh | Car Range /1000km | LNG tanker range /km | Homes powered via Fuel cell |
|----------------|--|----------------------|-------------------|----------------------|-----------------------------|
| 5.5 | 146 | 4870 | 12514 | 3682 | 812 |
| 8.5 | 230 | 7659 | 19714 | 5790 | 1277 |
| 14 | 374 | 12470 | 32057 | 9427 | 2078 |
| 22 | 590 | 19630 | 50571 | 14840 | 3271 |



*Based on statistics presented in [1]



Modelling OSW Maintenance powered via H₂

Model Overview

Windfarm:

No turbine 72,

Number of Columns/rows: 9/8, Column/Row

Spacing: 3km/2.5km

Distance from Port: 8 km

Turbine Visit Rate: 0.052.

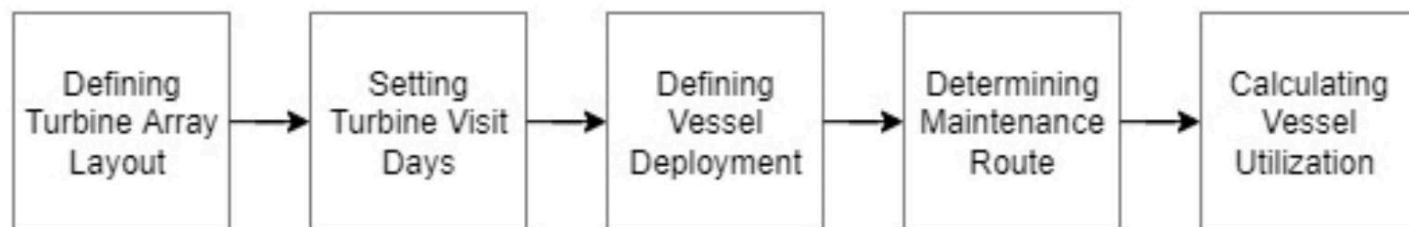
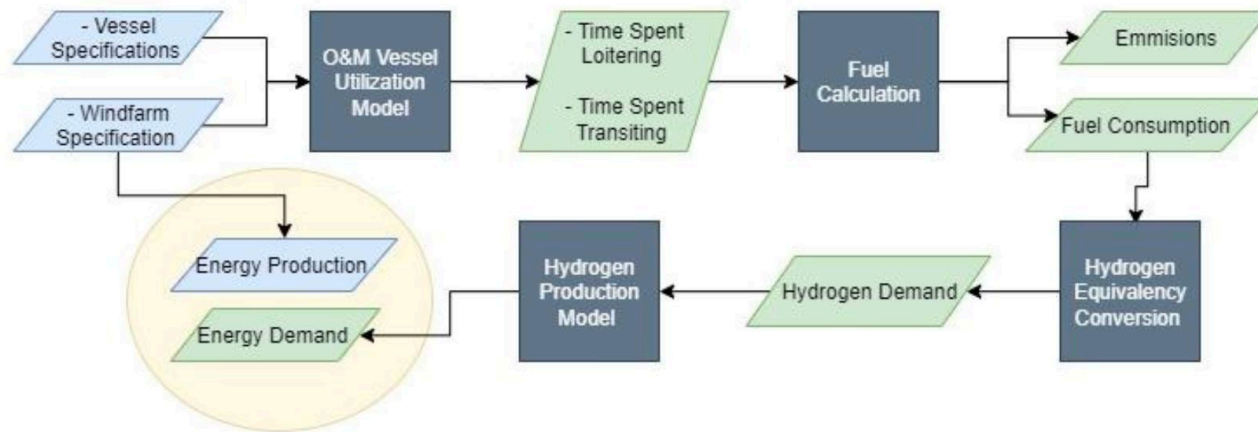
Vessel Spec:

Type: CTV

Transit Speed: 48.2 km/h

Fuel Consumption Idling: 130 L/h

Fuel Consumption Transit: 320 L/h





Modelling OSW Maintenance powered via H₂

Key Findings:

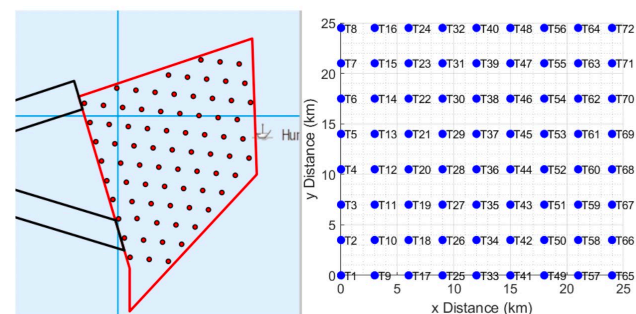
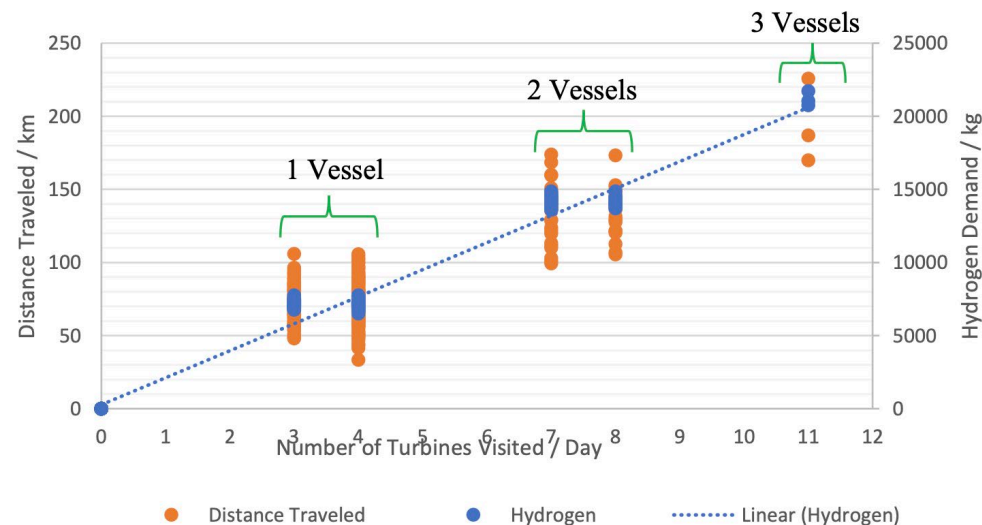
MO-VUMA Tool developed, simulating O&M vessel movements.

Applied to Humber Gateway Windfarm.

Annually 582,262 L of MGO used.

Equivalent H₂ demand: 242,151 kg/H₂

Would require 16-18% of Humber Gateways' energy output.





Conclusions

- Offshore H₂ production model produced and illustrated – inclusion of downtime, curtailment variation, wind variation, array structure.
- Development of MO-VUMA Tool developed, simulating O&M vessel movements.
- Current models suggest that curtailment based green hydrogen pilot infeasible.
- ~17% of Humber Gateway array energy would be required to power O&M activities.



Any Questions?

References:

- [1] Millborrow, D. 2010. Breaking down the cost of wind turbine maintenance. *Windpower Monthly* 15 June. Available at: Breaking down the cost of wind turbine maintenance | Windpower Monthly
- [2] Rabia Shakoor, Mohammad Yusri Hassan, Abdur Raheem, Yuan-Kang Wu, Wake effect modeling: A review of wind farm layout optimization using Jensen's model, *Renewable and Sustainable Energy Reviews*, Volume 58, 2016, Pages 1048-1059, <https://doi.org/10.1016/j.rser.2015.12.229>.
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